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**SPECIFICATION FOR DC BRUSHLESS MOTOR****Contents (目次)**

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|-------------|------------|----------|--------------------|----------------|---------------|--|
| R E V | APPROVED | | | MODEL | 22H893F010 | |
| | DESIGNED | | | | | |
| APPROVED | K.HARADA | 10/10/14 | DRAWING No. | SP198A1728-000 | | |
| | S.YAMANE | 10/10/14 | | | | |
| DESIGNED | E.IWASHITA | 10/09/29 | DC BRUSHLESS MOTOR | | Sheet 1 of 14 | |
| DRAWN | E.IWASHITA | 10/09/29 | | | | |

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**SPECIFICATION FOR DC BRUSHLESS MOTOR****1. Application 適用**

This specification is for DC brushless motor for SHENZHEN VICTOR ELECTRICAL CO., LTD.

本仕様書は、深圳市維科特机电有限公司様向けに納入する DC ブラシレスモータについて規定する。

When the doubt is caused in the contents of the description, it is assumed to give priority to Japanese descriptions.

なお、記載事項に疑義を生じた場合は、日本語を優先するものとする。

2. Ratings 定格

| No. | Item 項目 | Specification 規格 | Note 備考 |
|-----|-------------------------------------|---------------------------------------------------|------------------------------------|
| 1 | Rated voltage 定格電圧 | DC 24[V] | - |
| 2 | Minimum operating voltage 最低動作電圧 | DC 16[V] min | - |
| 3 | Maximum operating voltage 最大動作電圧 | DC 26.4[V] max | - |
| 4 | Type 形式 | 3phases 12 poles sensor motor 3 相 12 極センサ付きモータ | - |
| 5 | Rotation direction 回転方向 | CW/CCW | View from output shaft. 出力軸より見て |
| 6 | Bearing type 軸受けタイプ | Sleeve bearing スリーブベアリング | - |
| 7 | Motor posture モータ姿勢 | Horizontal 水平 | Output shaft. 出力軸 |
| 8 | Motor mass モータ質量 | 145[g] Typ | - |

| | | | | | |
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**SPECIFICATION FOR DC BRUSHLESS MOTOR****3. Characteristics 特性**

- Characteristics should be specified at a temp. of $20 \pm 5^{\circ}\text{C}$, relative humidity 80[%]Max. if it has no special instruction.

特に指示無き項目は、仕様環境下を適応する。〈温度: $20 \pm 5^{\circ}\text{C}$ 、湿度: 80[%]以下〉

3-1. Electrical characteristics 電気特性

| No. | Item 項目 | Specification 規格 | Note 備考 |
|-----|-------------------------------|-----------------------------------|-------------------------------------------------------------------------------|
| 1 | Dielectric strength 絶縁耐力 | AC 600[V] 1[sec] 1[mA] MAX | Check between all shorted terminals and motor cover. 全端子面ショート - カバー間にてチェック |
| 2 | Insulation resistance 絶縁抵抗 | DC500[V] 10[MΩ] Min | Check between all shorted terminals and motor cover. 全端子面ショート - カバー間にてチェック |
| 3 | No load current 無負荷電流 | 0.36[A] Max | DC24[V] Refer to T-I,T-N curve (Section11). 11 項のトルク線図による。 |
| 4 | No load speed 無負荷回転数 | $5000 \pm 15\% [\text{min}^{-1}]$ | DC24[V] Refer to T-I,T-N curve (Section11). 11 項のトルク線図による。 |

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**SPECIFICATION FOR DC BRUSHLESS MOTOR****3-2. Mechanical characteristics 機械特性**

| No. | Item 項目 | Specification 規格 | Note 備考 |
|-----|-------------------------|----------------------------------------------------|--------------------------------------------------------------------|
| 1 | Noise 騒音 | 50[dB(A)] Max | DC24 [V] Rad. 30[cm] With no load 無負荷 Fix on sponge スポンジ上 |
| | | | Fig.3-1 Condition of measurement |
| 2 | Motor out line モータ寸法 | Refer to dwg No. 19810192*** 外形図 19810192** に示す | - |

4. Ambient condition 環境条件

| No. | Item 項目 | Specification 規格 | Note 備考 |
|-----|-----------------------------|--------------------------------------------------------------------------------------------------|----------------------------|
| 1 | Operating condition 動作温度 | Dry bulb temp: -10~+50[°C] 乾球温度: -10~+50[°C] Relative humidity: 0~90[%] 相対湿度: 0~90[%] | No condensation. 結露なきこと |
| 2 | Storage condition 保存温度 | Dry bulb temp: -10~+60[°C] 乾球温度: -10~+60[°C] Relative humidity: 10~90[%] 相対湿度: 10~90[%] | No condensation. 結露なきこと |

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**SPECIFICATION FOR DC BRUSHLESS MOTOR**

5. Temperature ratings 温度定格

- You should observe the following maximum temperature ratings of each part in your application, by on-board actual equipment at maximum operating temperature.
- 実機搭載、環境温度最大にて下記の最大温度定格を遵守頂きますようお願いします。
- You should measure the temperatures of each part and confirm them to be in the maximum temperature ratings.
- 热電対法にて各部の温度を実測し、ご確認願います。

| No. | Item 項目 | Specification 規格 | Note 備考 |
|-----|----------------------------------------------------------|------------------|---------|
| 1 | Maximum permissive coil Temperature コイル最大許容温度 | 115 [°C] | - |
| 2 | Maximum permissive IC surface temperature IC 表面最大許容温度 | 110 [°C] | - |
| 3 | Maximum permissive FET temperature FET 最大許容温度 | 110 [°C] | - |
| 4 | Maximum permissive bearing temperature 軸受け最大許容温度 | 90 [°C] | - |

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**SPECIFICATION FOR DC BRUSHLESS MOTOR**

6. Circuit protection 回路保護機能

| No. | Item 項目 | Specification 規格 | Note 備考 |
|-----|-----------------------------------|---------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1 | Current limit 電流制限 | 3[A] Typ | - |
| 2 | Thermal shutdown 温度停止 | 165[°C]±15[°C] (IC temperature/Design specification) 165[°C]±15[°C] (IC 温度 / 設計規格) | When the drive IC reaches the defined temperature, the motor current is automatically cut off. The highest rating temperature of IC is 150[°C]. Component reliability can't be ensured when motor is used in exceeded 150[°C]. There is no guarantee of proper operation when thermal shutdown motor is reused. ドライブ IC 温度が規格温度に達したとき、モータが自動的に停止しますが、IC の最大定格は、150[°C]です。この温度を超えての使用のため、部品の信頼性は、保証できなくなるので、温度停止したモータを再使用しての動作保証は、できません。 |
| 3 | Motor lock protection モータロック保護 | 2[sec] Typ | When the motor locks, the motor current is automatically cut off within the defined time. The motor restarts by power supply reset. モータがロックした時、規格時間内にモータが自動的に停止すること。 電源再投入で復帰します。 |

*Not smoking or burning after locked rotor condition at rated voltage by using a specified drive circuit.

*指定駆動回路にてコイル間に定格電圧を印加し、出力軸をロックした状態で放置した際、発煙、発火なきこと。

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**SPECIFICATION FOR DC BRUSHLESS MOTOR**

7. Interface インターフェイス

| Pin No. | Signal name 信号 | I/O | Specification 規格 | Note 備考 |
|---------|------------------------------------------------------|-----|--------------------------|----------------------------------------------------------------------------------------------------------------------------|
| 1 | Vm | IN | DC24 [V] ±10% | Power supply |
| 2 | GND | IN | Ground | Ground |
| 3 | CW/CCW (direction of motor rotation) | | | |
| | Input voltage range 入力電圧範囲 | IN | 0[V] ~ 5[V] | - |
| | VIH | | 2.0[V] Min | High CW |
| | VIL | | 0.8[V] Max | Low CCW |
| 4 | 1FG | | | |
| | VOH | OUT | 6[V] Max | You need to pull up for FG terminal , so that the terminal is open-drain output. FG 信号の出力形態はオープンドレインのため、外部にてプルアップして下さい。 |
| | VOL | | 0.5[V] Max | |
| | Maximum ratings of FG sink current FG 信号シンク電流最大定格 | | 2[mA] | |
| | The number of FG output pulse FG 信号パルス数 | | 6Pulse/round 6 パルス/回転 | |
| 5 | PWM | | | |
| | Input voltage range 入力電圧範囲 | IN | 0[V] ~ 5[V] | - |
| | VIH | | 2.0[V] Min | High Motor OFF モータ オフ |
| | VIL | | 0.8[V] Max | Low Motor ON モータ オン |
| | Minimum PWM input frequency 最小 PWM 入力周波数 | | 330[Hz] | Our recommending PWM frequency range is between 20[kHz] to 30[kHz]. PWM 入力周波数は 20~30[kHz]を推奨致します。 |

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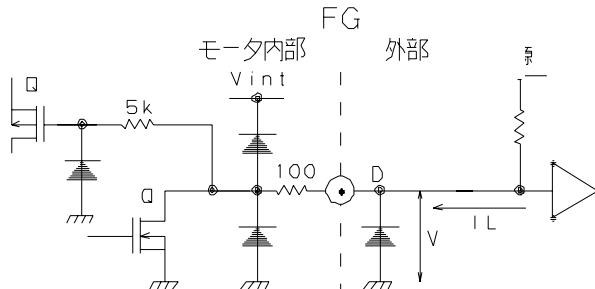
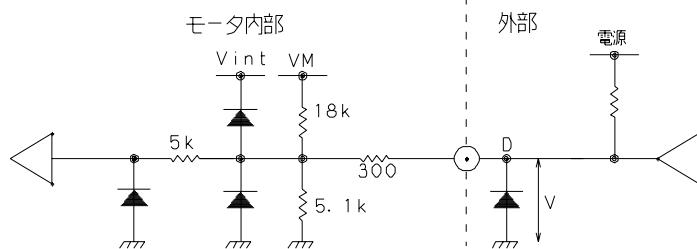
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**SPECIFICATION FOR DC BRUSHLESS MOTOR**

| | | | | |
|---|-------------------------------|----|-------------|----------------------|
| 6 | BRAKE | | | |
| | Input voltage range 入力電圧範囲 | IN | 0[V] ~ 5[V] | - |
| | VIH | | 2.0[V] Min | High Motor ON モータ オン |
| | VIL | | 0.8[V] Max | Low Motor OFF モータ オフ |

PW, CW/CCW, BRAKE

* You should connect a Schottky Barrie Diode between each signal line to ground to prevent IC from damage.

* 配線インピーダンスによる IC 破損を回避するため、D(ショットキーバリアダイオード)の挿入をお願いします。

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**SPECIFICATION FOR DC BRUSHLESS MOTOR**

Note) • Change CW/CCW input signal should be after motor had stopped completely.

備考) CW/CCW の切り替えはモータが停止した状態で行って下さい。

- If you change the CW/CCW signal during motor running, there is a danger of the damage of electronic parts inside motor.

回転中に CW/CCW を切り替えるとモータ内部の電子部品が破壊する恐れがあります。

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**SPECIFICATION FOR DC BRUSHLESS MOTOR**

8. Environmental test 環境試験

| No. | Item 項目 | Judgment 判定 | Note 備考 |
|-----|---------------------------------------------------------|---------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1 | High temperature test (Non-Operating) 高温放置試験(無通電) | Meet section 3 after this test. 3 項を満足すること。 | 70[°C] 24 [hrs] 70[°C] 24 時間放置 |
| 2 | Low temperature test (Non-Operating) 低温放置試験(無通電) | | -20[°C] 24 [hrs] -20[°C] 24 時間放置 |
| 3 | Shock test (Non-Operating) 衝撃試験(無通電) | | 98[m/s ²] , 11[msec] (1/2 sin wave) 5 shocks per each 3 axis both directions 98[m/s ²] , 11[msec] (半正弦波) 各軸両方向にそれぞれ 5 回 |
| 4 | Vibration test (Non-Operating) 振動試験(無通電) | | 24.5[m/s ²] , 10~500[Hz] Traverse time is to be 10 [min] Operating time is to be 2 [hrs] per each axis both directions 24.5[m/s ²] , 10~500[Hz] 横断時間: 10 分 作用時間: 各軸両方向にそれぞれ 2 時間 |

9. Packing test 梱包試験

| No. | Item 項目 | Specification 規格 | Condition 条件 |
|-----|-------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| 1 | Drop test 落下試験 | Conform to "JIS-Z0200 Packing freights-General rules of testing" and "JIS-Z0202 Method of drop test for packaged freights" JIS-Z0200/Z0202 包装貨物-評価試験方 法通則/落下試験方法に従うこと。 | Level II : 60 [cm] free fall for 6 faces, 3 edges and one corner of package each one time. レベルⅡ: 高さ 60[cm]から 6 面 3 種 1 角、 各 1 回の自由落下。 |

Fig.9-1 Drop direction

| | | | | | |
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**SPECIFICATION FOR DC BRUSHLESS MOTOR**

10. Life 寿命

10-1. Condition 条件

| No. | Item 項目 | Life 寿命 | Note 備考 |
|-----|---------------------------|-----------------------|----------------------------------------------------------------------------------------|
| 1 | Continuous test 連續運転試験 | 5000[hrs] L_{10} | No load 無負荷 Rated voltage 定格電圧 Normal temperature 常温 $20\pm 5[^{\circ}\text{C}]$ |

10-2. Judgment criterion of life 寿命判定基準

If the section 3-1 changed 20[%] from initial value, the motor is to be treated as defect motors.

3-1 項の初期値に対して、20[%]変化したとき。

If the motor can't meet section 3-2, the motor is to be treated as defect motors.

3-2 項の規格を満足できなくなったとき。

*For the presumptive life time on a similar model, after motor's specification is decided, we are updated by the sample evaluated.

*類似機種からの推定寿命のため、仕様決定後サンプル評価させて頂きます。

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**SPECIFICATION FOR DC BRUSHLESS MOTOR**

11. T-I,T-N curve トルク線図

• Refer to bellow T-I, T-N drawing.

• T-I, T-N を次に示します。

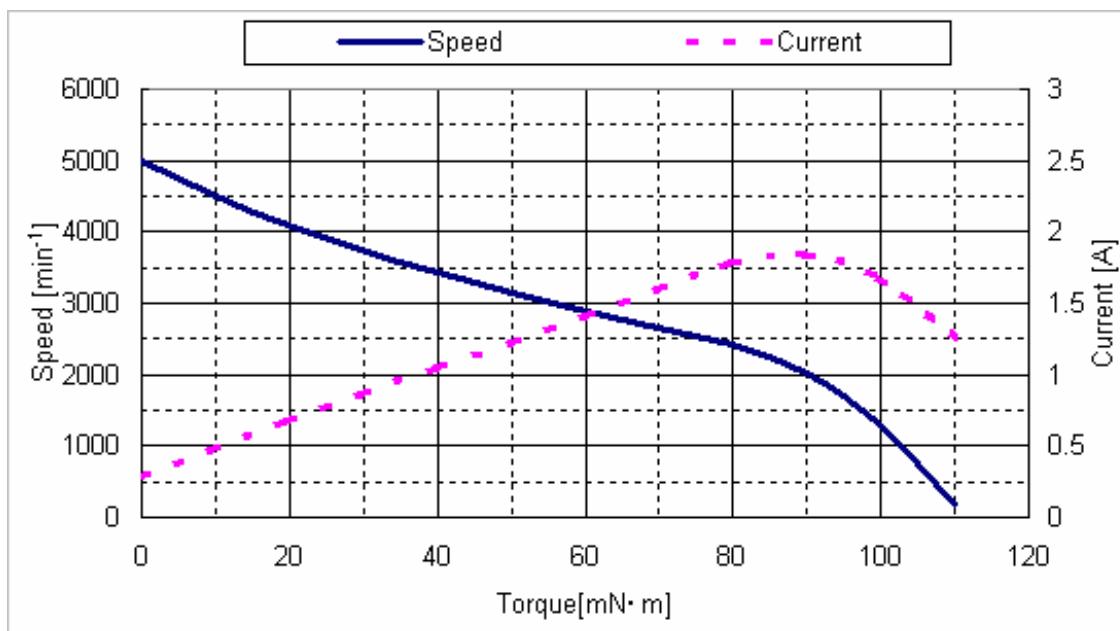


Fig. 11-1 T-I, T-N Curve

(24[V], ϕ 3.17 shaft)

All performance mentioned here is as of Sep, 2010.

特性は、2010年9月 現在のものです。

Performance mentioned here is not the specification but the representative one.

Please confirm the specification by the actual evaluation.

特性は、代表特性を示します。規格を示すものではありません。

規格については、サンプル実力にてご確認下さい。

You should confirm whether there is a problem between operating time, operating interval and the temperature of each part on your using point or not.

If you have any question, please let our sales department know.

動作点における通電時間、通電サイクルと各部温度上昇が問題無いか御確認の上、御使用下さい。

御不明な点が御座いましたら弊社営業までお申し付け下さい。

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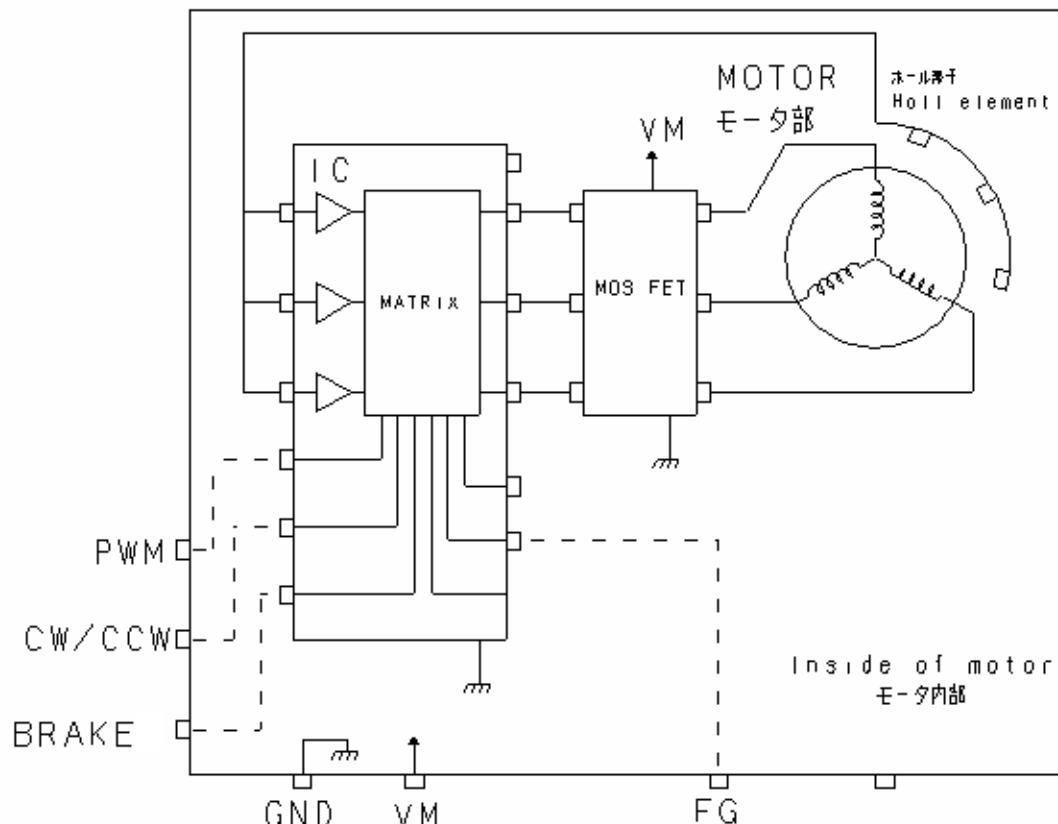
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**SPECIFICATION FOR DC BRUSHLESS MOTOR**

12. Black diagram of circuit 回路ブロック図

<Standard circuit example 標準回路例>



| | | | | | |
|----------|------------|----------|--------------------|----------------|------------|
| REV | APPROVED | | | MODEL | 22H893F010 |
| | DESIGNED | | | | |
| APPROVED | K.HARADA | 10/10/14 | DRAWING No. | SP198A1728-000 | |
| | S.YAMANE | 10/10/14 | | | |
| DESIGNED | E.IWASHITA | 10/09/29 | DC BRUSHLESS MOTOR | Sheet 13 of 14 | |
| | E.IWASHITA | 10/09/29 | | | |

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**SPECIFICATION FOR DC BRUSHLESS MOTOR**

13. Matters to be attended to design and handle 設計時及び取り扱い上の注意事項

Refer to dwg No.DSC58351**

設計時及び取り扱いの注意事項は、DSC58351**に示す。

14. No fumigation treatment 煙蒸処理禁止

Exposure of this product's bearing to corrosive gas may cause corrosion, which may affect the motor's characteristics and durability.

本製品の軸受は、腐食性ガスの暴露により腐食が生じ、モータ特性および寿命に影響を与える可能性があります。

Therefore, the motor's characteristics cannot be guaranteed if any wooden packing materials are fumigated together with packing boxes containing the product.

よって、輸出入検疫時の木製梱包材への煙蒸処理について、

弊社製品の入った梱包箱と同時に煙蒸処理した場合はモータの特性を保証できません。

Please check your transportation before mass production.

事前に流通ルート確認頂きますよう御願い致します。

15. Change history 変更履歴

| Date | Rev. | Sheet | Before | After | Design | Approved |
|------|------|-------|--------|-------|--------|----------|
| | | | | | | |

| | | | | | | |
|----------|------------|----------|-------------|----------------|--------------------|--|
| REV | APPROVED | | | MODEL | 22H893F010 | |
| | DESIGNED | | | | | |
| APPROVED | K.HARADA | 10/10/14 | DRAWING No. | SP198A1728-000 | DC BRUSHLESS MOTOR | |
| | S.YAMANE | 10/10/14 | | | | |
| DESIGNED | E.IWASHITA | 10/09/29 | | | Sheet 14 of 14 | |
| DRAWN | E.IWASHITA | 10/09/29 | | | | |

